

FREE LOGISTICS & WAREHOUSING CONVEYOR SAFETY INSPECTION TEMPLATE

Conveyor Safety Inspection Checklist

Use this 60-point checklist to inspect conveyor guarding, moving components, emergency stops, start controls, loading and transfer points, electrical condition, jam-clearing and hazardous-energy controls, maintenance, corrective actions, and final restart.

Warehouse / site

Inspection date

Conveyor ID / line

Inspector / operations owner

Internal Logistics & Warehousing template. Apply manufacturer instructions, OSHA 1910.212 and 1910.147 where applicable, the approved machine-guarding and hazardous-energy programme, electrical and maintenance procedures, and site-specific conveyor operating, jam-clearing, and restart controls.

1. Inspection scope, conveyor identity, system type, operating zone, responsibilities, previous incidents, and open actions

- 1
- Confirm warehouse or site, department or conveyor zone, inspection date, shift, conveyor ID, line name, and inspection scope are clearly identified.
- CRITICAL
- CONVEYOR

Conveyor item	Status / severity	Owner	Evidence	Corrective action
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Execution tip: Start with the exact conveyor and operating zone. Safeguarding, emergency-stop, energy-control, and maintenance requirements depend on the conveyor design, work activity, and...

- 2
- Identify conveyor type such as belt, roller, chain, skate-wheel, powered roller, screw, overhead, vertical, sortation, telescopic, portable, or other handling system.
- CRITICAL
- CONVEYOR

Conveyor item	Status / severity	Owner	Evidence	Corrective action
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Execution tip: Start with the exact conveyor and operating zone. Safeguarding, emergency-stop, energy-control, and maintenance requirements depend on the conveyor design, work activity, and...

- 3
- Record conveyor route, loading and unloading points, transfer points, drives, take-ups, control stations, maintenance access, and connected equipment included in scope.
- CRITICAL
- CONVEYOR

Conveyor item	Status / severity	Owner	Evidence	Corrective action
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Execution tip: Start with the exact conveyor and operating zone. Safeguarding, emergency-stop, energy-control, and maintenance requirements depend on the conveyor design, work activity, and...

- 4
- Review previous entanglement or pinch incidents, jams, emergency-stop events, guard damage, belt or chain failures, maintenance issues, and overdue corrective actions.
- CRITICAL
- CONVEYOR

Conveyor item	Status / severity	Owner	Evidence	Corrective action
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Execution tip: Start with the exact conveyor and operating zone. Safeguarding, emergency-stop, energy-control, and maintenance requirements depend on the conveyor design, work activity, and...

- 5
- Confirm responsibilities are defined across operators, warehouse supervisors, maintenance, safety, contractors, controls or automation support, and conveyor-system owners.
- CRITICAL
- CONVEYOR

Conveyor item	Status / severity	Owner	Evidence	Corrective action
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Execution tip: Start with the exact conveyor and operating zone. Safeguarding, emergency-stop, energy-control, and maintenance requirements depend on the conveyor design, work activity, and...

- 6
- Record final inspection status such as safe to operate, restricted operation, stop conveyor, remove section from service, or specialist assessment required.
- CRITICAL
- CONVEYOR

FINAL STATUS | Enter

OPERATIONS OWNER | Enter

MAINTENANCE OWNER | Enter

MANAGEMENT APPROVAL | Enter

Execution tip: Start with the exact conveyor and operating zone. Safeguarding, emergency-stop, energy-control, and maintenance requirements depend on the conveyor design, work activity, and...

2. Machine guards, barriers, nip points, pinch points, shear points, rotating parts, drive components, and access prevention

7

Inspect guards and barriers at accessible nip points, pinch points, shear points, rotating shafts, couplings, pulleys, sprockets, chains, gears, belts, and other moving parts.

CRITICAL

CONVEYOR

Safe

Correct

Stop conveyor

LIVE PHOTO | Add

Execution tip: OSHA 1910.212 requires machine guarding to protect employees from hazards including ingoing nip points and rotating parts. Guards should be secured and must not create a hazard...

8

Check guards are securely fastened, not bent or broken, and cannot be easily displaced during normal operation.

CRITICAL

CONVEYOR

Safe

Correct

Stop conveyor

LIVE PHOTO | Add

Execution tip: OSHA 1910.212 requires machine guarding to protect employees from hazards including ingoing nip points and rotating parts. Guards should be secured and must not create a hazard...

9

Verify fixed or interlocked guarding prevents routine access to hazardous moving parts where required by the conveyor design and applicable safeguarding method.

CRITICAL

CONVEYOR

Conveyor item	Status / severity	Owner	Evidence	Corrective action
---------------	-------------------	-------	----------	-------------------

Execution tip: OSHA 1910.212 requires machine guarding to protect employees from hazards including ingoing nip points and rotating parts. Guards should be secured and must not create a hazard...

10

Check openings around guards, transfer points, drive units, tail pulleys, take-up units, and other moving components do not expose employees to uncontrolled contact hazards.

CRITICAL

CONVEYOR

Safe

Correct

Stop conveyor

LIVE PHOTO | Add

Execution tip: OSHA 1910.212 requires machine guarding to protect employees from hazards including ingoing nip points and rotating parts. Guards should be secured and must not create a hazard...

11

Verify makeshift, removed, bypassed, propped-open, or modified guards are not being used during normal operation.

CRITICAL

CONVEYOR

Conveyor item	Status / severity	Owner	Evidence	Corrective action
---------------	-------------------	-------	----------	-------------------

Execution tip: OSHA 1910.212 requires machine guarding to protect employees from hazards including ingoing nip points and rotating parts. Guards should be secured and must not create a hazard...

12

Escalate missing or damaged guarding, accessible nip or shear points, exposed rotating parts, defeated interlocks, or any safeguarding condition likely to cause entanglement or crushing injury.

CRITICAL

CONVEYOR

Conveyor item	Status / severity	Owner	Evidence	Corrective action
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Execution tip: OSHA 1910.212 requires machine guarding to protect employees from hazards including ingoing nip points and rotating parts. Guards should be secured and must not create a hazard...

3. Belts, rollers, chains, sprockets, pulleys, shafts, take-ups, tracking, tension, supports, and structural condition

13

Inspect belt surfaces, belt edges, splices, lacing, cleats, flights, or modular belt sections for tears, fraying, broken components, contamination, or abnormal wear.

CRITICAL

CONVEYOR

Safe

Correct

Stop conveyor

LIVE PHOTO | Add

Execution tip:

Use manufacturer or qualified service criteria for belt tension, chain wear, roller condition, alignment, and structural limits rather than inventing universal tolerances.

14

Inspect rollers, idlers, bearings, shafts, pulleys, drums, sprockets, chains, guides, and tracking components for damage, seizure, looseness, or abnormal noise.

CRITICAL

CONVEYOR

Safe

Correct

Stop conveyor

LIVE PHOTO | Add

Execution tip:

Use manufacturer or qualified service criteria for belt tension, chain wear, roller condition, alignment, and structural limits rather than inventing universal tolerances.

15

Check chain guards, belt guards, return rollers, take-up mechanisms, tensioning assemblies, and drive components remain secure and correctly positioned.

CRITICAL

CONVEYOR

Safe

Correct

Stop conveyor

LIVE PHOTO | Add

Execution tip:

Use manufacturer or qualified service criteria for belt tension, chain wear, roller condition, alignment, and structural limits rather than inventing universal tolerances.

16

Inspect conveyor frame, legs, supports, cross-bracing, anchors, stands, casters, portable supports, and mounting points for damage or instability.

CRITICAL

CONVEYOR

Safe

Correct

Stop conveyor

LIVE PHOTO | Add

Execution tip:

Use manufacturer or qualified service criteria for belt tension, chain wear, roller condition, alignment, and structural limits rather than inventing universal tolerances.

17

Check belt or chain tracking remains within the approved operating condition and is not rubbing guards, frames, wiring, sensors, or adjacent structures.

CRITICAL

CONVEYOR

Conveyor item	Status / severity	Owner	Evidence	Corrective action
---------------	-------------------	-------	----------	-------------------

Execution tip:

Use manufacturer or qualified service criteria for belt tension, chain wear, roller condition, alignment, and structural limits rather than inventing universal tolerances.

18

Escalate broken belts or chains, seized rollers, damaged pulleys, unstable supports, severe mis-tracking, loose drive components, or structural defects affecting safe operation.

CRITICAL

CONVEYOR

Conveyor item	Status / severity	Owner	Evidence	Corrective action
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Execution tip:

Use manufacturer or qualified service criteria for belt tension, chain wear, roller condition, alignment, and structural limits rather than inventing universal tolerances.

4. Emergency stops, pull cords, stop buttons, start controls, reset controls, interlocks, alarms, and emergency accessibility

19

Identify emergency-stop buttons, pull cords, trip wires, rope switches, local stop controls, control stations, and emergency devices provided along the conveyor.

CRITICAL

CONVEYOR

Conveyor item	Status / severity	Owner	Evidence	Corrective action
---------------	-------------------	-------	----------	-------------------

Execution tip: Emergency controls should be readily accessible and functional. Conveyor-specific emergency-stop arrangements depend on the system design and applicable standard; use the approved...

20

Test emergency-stop devices under the approved procedure and verify they stop the intended conveyor or system safely.

CRITICAL

CONVEYOR

Conveyor item	Status / severity	Owner	Evidence	Corrective action
---------------	-------------------	-------	----------	-------------------

Execution tip: Emergency controls should be readily accessible and functional. Conveyor-specific emergency-stop arrangements depend on the system design and applicable standard; use the approved...

21

Check emergency-stop buttons, pull cords, and other devices are accessible, clearly identifiable, unobstructed, and not tied back, bypassed, or damaged.

CRITICAL

CONVEYOR

Safe

Correct

Stop conveyor

LIVE PHOTO | Add

Execution tip: Emergency controls should be readily accessible and functional. Conveyor-specific emergency-stop arrangements depend on the system design and applicable standard; use the approved...

22

Verify emergency-stop or safety-device reset requires the approved deliberate reset action before normal conveyor operation resumes.

CRITICAL

CONVEYOR

Conveyor item	Status / severity	Owner	Evidence	Corrective action
---------------	-------------------	-------	----------	-------------------

Execution tip: Emergency controls should be readily accessible and functional. Conveyor-specific emergency-stop arrangements depend on the system design and applicable standard; use the approved...

23

Check interlocks between connected conveyors, guards, gates, doors, sensors, or upstream/downstream equipment function as designed where provided.

CRITICAL

CONVEYOR

Conveyor item	Status / severity	Owner	Evidence	Corrective action
---------------	-------------------	-------	----------	-------------------

Execution tip: Emergency controls should be readily accessible and functional. Conveyor-specific emergency-stop arrangements depend on the system design and applicable standard; use the approved...

24

Escalate failed emergency stops, inaccessible pull cords, bypassed interlocks, automatic restart after safety-device activation, or control behavior inconsistent with the approved system design.

CRITICAL

CONVEYOR

Conveyor item	Status / severity	Owner	Evidence	Corrective action
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Execution tip: Emergency controls should be readily accessible and functional. Conveyor-specific emergency-stop arrangements depend on the system design and applicable standard; use the approved...

5. Start-up warning, normal controls, operator stations, local and remote controls, system status, visibility, and authorized operation

25

Verify start, stop, pause, jog, reset, mode-select, and local or remote controls are labeled and function as intended.

CRITICAL

CONVEYOR

Conveyor item	Status / severity	Owner	Evidence	Corrective action
---------------	-------------------	-------	----------	-------------------

Execution tip: Before starting a conveyor, ensure employees are clear or appropriately warned under the site's operating procedure. Do not rely on alarms alone when people remain exposed to moving...

26

Check operators can identify which conveyor section or equipment will move when a control is activated.

CRITICAL

CONVEYOR

Conveyor item	Status / severity	Owner	Evidence	Corrective action
---------------	-------------------	-------	----------	-------------------

Execution tip: Before starting a conveyor, ensure employees are clear or appropriately warned under the site's operating procedure. Do not rely on alarms alone when people remain exposed to moving...

27

Verify the approved start-up warning, visual signal, audible alarm, communication, or area-clearance method is used before powered movement begins where required.

CRITICAL

CONVEYOR

Conveyor item	Status / severity	Owner	Evidence	Corrective action
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Execution tip: Before starting a conveyor, ensure employees are clear or appropriately warned under the site's operating procedure. Do not rely on alarms alone when people remain exposed to moving...

28

Check control stations provide adequate visibility or use an approved communication or safeguarding method where the operator cannot see the complete conveyor area.

CRITICAL

CONVEYOR

Conveyor item	Status / severity	Owner	Evidence	Corrective action
---------------	-------------------	-------	----------	-------------------

Execution tip: Before starting a conveyor, ensure employees are clear or appropriately warned under the site's operating procedure. Do not rely on alarms alone when people remain exposed to moving...

29

Verify only trained or designated personnel operate conveyor controls, reset faults, change modes, or perform authorized tasks under the site's programme.

CRITICAL

CONVEYOR

Conveyor item	Status / severity	Owner	Evidence	Corrective action
---------------	-------------------	-------	----------	-------------------

Execution tip: Before starting a conveyor, ensure employees are clear or appropriately warned under the site's operating procedure. Do not rely on alarms alone when people remain exposed to moving...

30

Escalate ambiguous controls, unintended start-up, poor visibility without compensating controls, unauthorized operation, or failed warning systems that create start-up risk.

CRITICAL

CONVEYOR

Conveyor item	Status / severity	Owner	Evidence	Corrective action
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Execution tip: Before starting a conveyor, ensure employees are clear or appropriately warned under the site's operating procedure. Do not rely on alarms alone when people remain exposed to moving...

6. Loading, unloading, transfer points, chutes, accumulation zones, walkways, platforms, crossings, and pedestrian access

31

Inspect loading and unloading points for clear access, stable work surfaces, adequate working space, and no routine need to reach into hazardous moving parts.

CRITICAL

CONVEYOR

Safe

Correct

Stop conveyor

LIVE PHOTO | Add

Execution tip: Keep conveyor work areas clear and control access around loading, unloading, transfer, and accumulation zones where hands, feet, clothing, or pedestrians can enter moving equipment...

32

Check transfer points, merges, diverts, chutes, pushers, sorters, stops, accumulation zones, and package pinch areas have appropriate guarding or safe work methods.

CRITICAL

CONVEYOR

Safe

Correct

Stop conveyor

LIVE PHOTO | Add

Execution tip: Keep conveyor work areas clear and control access around loading, unloading, transfer, and accumulation zones where hands, feet, clothing, or pedestrians can enter moving equipment...

33

Verify walkways, stairs, platforms, crossings, access gates, and maintenance paths near conveyors are clear, stable, and protected from moving-equipment hazards.

CRITICAL

CONVEYOR

Safe

Correct

Stop conveyor

LIVE PHOTO | Add

Execution tip: Keep conveyor work areas clear and control access around loading, unloading, transfer, and accumulation zones where hands, feet, clothing, or pedestrians can enter moving equipment...

34

Check employees are not riding, sitting, standing, walking, or climbing on operating conveyors unless the equipment is specifically designed and approved for personnel transport.

CRITICAL

CONVEYOR

Conveyor item	Status / severity	Owner	Evidence	Corrective action
---------------	-------------------	-------	----------	-------------------

Execution tip: Keep conveyor work areas clear and control access around loading, unloading, transfer, and accumulation zones where hands, feet, clothing, or pedestrians can enter moving equipment...

35

Verify pallets, cartons, totes, packages, shrink wrap, straps, loose material, or product buildup do not create falling-object, blockage, trip, or unexpected conveyor movement hazards.

CRITICAL

CONVEYOR

Safe

Correct

Stop conveyor

LIVE PHOTO | Add

Execution tip: Keep conveyor work areas clear and control access around loading, unloading, transfer, and accumulation zones where hands, feet, clothing, or pedestrians can enter moving equipment...

36

Escalate unsafe reach-in tasks, unguarded transfer pinch points, blocked walkways, improper conveyor riding, falling-product risk, or pedestrian access into hazardous conveyor zones.

CRITICAL

CONVEYOR

Conveyor item	Status / severity	Owner	Evidence	Corrective action
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Execution tip: Keep conveyor work areas clear and control access around loading, unloading, transfer, and accumulation zones where hands, feet, clothing, or pedestrians can enter moving equipment...

7. Electrical condition, motors, drives, control panels, cables, sensors, switches, overheating, fire risk, and housekeeping

37

Inspect visible motors, gearboxes, drives, control enclosures, junction boxes, cable trays, conduits, plugs, cords, connectors, and wiring for damage or abnormal condition.

CRITICAL

CONVEYOR

Safe

Correct

Stop conveyor

LIVE PHOTO | Add

Execution tip: Electrical or controls work should be handled by qualified personnel under the applicable electrical and energy-control programme. Inspect only what the assigned role is authorized to assess.

38

Check electrical panels, disconnects, local isolators, and control enclosures are closed, identified, accessible to authorized personnel, and not obstructed.

CRITICAL

CONVEYOR

Safe

Correct

Stop conveyor

LIVE PHOTO | Add

Execution tip: Electrical or controls work should be handled by qualified personnel under the applicable electrical and energy-control programme. Inspect only what the assigned role is authorized to assess.

39

Inspect sensors, photo-eyes, limit switches, proximity devices, encoders, switches, and control wiring for damage, poor mounting, or contamination affecting operation.

CRITICAL

CONVEYOR

Safe

Correct

Stop conveyor

LIVE PHOTO | Add

Execution tip: Electrical or controls work should be handled by qualified personnel under the applicable electrical and energy-control programme. Inspect only what the assigned role is authorized to assess.

40

Check for overheating, burning odor, smoke, arcing evidence, abnormal motor or gearbox temperature, unusual noise, lubricant leakage, or other signs of mechanical or electrical failure.

CRITICAL

CONVEYOR

Conveyor item	Status / severity	Owner	Evidence	Corrective action
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Execution tip: Electrical or controls work should be handled by qualified personnel under the applicable electrical and energy-control programme. Inspect only what the assigned role is authorized to assess.

41

Verify combustible debris, dust, packaging, oil, waste, and loose material are not accumulated around motors, drives, bearings, electrical equipment, or other heat sources.

CRITICAL

CONVEYOR

Safe

Correct

Stop conveyor

LIVE PHOTO | Add

Execution tip: Electrical or controls work should be handled by qualified personnel under the applicable electrical and energy-control programme. Inspect only what the assigned role is authorized to assess.

42

Escalate exposed or damaged electrical components, overheating, smoke, arcing evidence, failed sensors, blocked electrical access, or fire-risk conditions requiring immediate control.

CRITICAL

CONVEYOR

Conveyor item	Status / severity	Owner	Evidence	Corrective action
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Execution tip: Electrical or controls work should be handled by qualified personnel under the applicable electrical and energy-control programme. Inspect only what the assigned role is authorized to assess.

8. Jams, blockages, cleaning, adjustment, clearing methods, tools, stored energy, and lockout or tagout controls

43

Review the approved procedure for clearing jams, blockages, trapped product, wrapped material, or obstructions from the conveyor.

CRITICAL

CONVEYOR

Conveyor item	Status / severity	Owner	Evidence	Corrective action
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Execution tip: OSHA 1910.147 applies to servicing and maintenance where unexpected energization, start-up, or release of stored energy could injure employees. Jams and cleaning tasks must be...

44

Verify employees do not reach into hazardous moving parts to clear jams while the conveyor remains energized unless an approved safe method specifically permits the task.

CRITICAL

CONVEYOR

Conveyor item	Status / severity	Owner	Evidence	Corrective action
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Execution tip: OSHA 1910.147 applies to servicing and maintenance where unexpected energization, start-up, or release of stored energy could injure employees. Jams and cleaning tasks must be...

45

Check lockout or tagout is applied for servicing or maintenance tasks covered by the site's hazardous-energy programme.

CRITICAL

CONVEYOR

Conveyor item	Status / severity	Owner	Evidence	Corrective action
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Execution tip: OSHA 1910.147 applies to servicing and maintenance where unexpected energization, start-up, or release of stored energy could injure employees. Jams and cleaning tasks must be...

46

Verify relevant energy sources such as electrical, pneumatic, hydraulic, gravity, spring, elevated sections, counterweights, or stored mechanical energy are identified and controlled where applicable.

CRITICAL

CONVEYOR

Conveyor item	Status / severity	Owner	Evidence	Corrective action
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Execution tip: OSHA 1910.147 applies to servicing and maintenance where unexpected energization, start-up, or release of stored energy could injure employees. Jams and cleaning tasks must be...

47

Check isolation is verified before covered servicing or maintenance begins and stored or residual energy is relieved, restrained, blocked, or otherwise rendered safe as required.

CRITICAL

CONVEYOR

Conveyor item	Status / severity	Owner	Evidence	Corrective action
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Execution tip: OSHA 1910.147 applies to servicing and maintenance where unexpected energization, start-up, or release of stored energy could injure employees. Jams and cleaning tasks must be...

48

Escalate jam clearing with uncontrolled energy, missing isolation points, unverified lockout, uncontrolled gravity or stored energy, or servicing performed outside the approved energy-control procedure.

CRITICAL

CONVEYOR

Conveyor item	Status / severity	Owner	Evidence	Corrective action
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Execution tip: OSHA 1910.147 applies to servicing and maintenance where unexpected energization, start-up, or release of stored energy could injure employees. Jams and cleaning tasks must be...

9. Preventive maintenance, lubrication, inspection access, repairs, modifications, contractor work, records, and return to service

49

Review preventive-maintenance, lubrication, belt or chain service, roller replacement, sensor, motor, gearbox, bearing, guard, and emergency-stop history for overdue or recurring work.

CRITICAL

CONVEYOR

Conveyor item	Status / severity	Owner	Evidence	Corrective action
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Execution tip: Maintenance should preserve guarding and safety functions. Repairs and modifications must not create new nip points, bypass safety devices, or change the system beyond approved design...

50

Verify lubrication, cleaning, adjustment, alignment, tensioning, or inspection tasks are performed using the approved safe method and energy controls where required.

CRITICAL

CONVEYOR

Conveyor item	Status / severity	Owner	Evidence	Corrective action
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Execution tip: Maintenance should preserve guarding and safety functions. Repairs and modifications must not create new nip points, bypass safety devices, or change the system beyond approved design...

51

Check repaired guards, interlocks, emergency stops, sensors, covers, barriers, platforms, and structural components are restored before normal operation resumes.

CRITICAL

CONVEYOR

Conveyor item	Status / severity	Owner	Evidence	Corrective action
---------------	-------------------	-------	----------	-------------------

Execution tip: Maintenance should preserve guarding and safety functions. Repairs and modifications must not create new nip points, bypass safety devices, or change the system beyond approved design...

52

Review modifications, speed changes, control changes, guard alterations, added chutes, new sensors, conveyor extensions, or system integrations for approved engineering or manufacturer review where needed.

CRITICAL

CONVEYOR

Conveyor item	Status / severity	Owner	Evidence	Corrective action
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Execution tip: Maintenance should preserve guarding and safety functions. Repairs and modifications must not create new nip points, bypass safety devices, or change the system beyond approved design...

53

Where contractors perform conveyor servicing, check responsibilities, site rules, energy-control procedures, communication, and return-to-service handoff are coordinated.

CRITICAL

CONVEYOR

Conveyor item	Status / severity	Owner	Evidence	Corrective action
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Execution tip: Maintenance should preserve guarding and safety functions. Repairs and modifications must not create new nip points, bypass safety devices, or change the system beyond approved design...

54

Escalate overdue safety-critical maintenance, improvised repairs, unauthorized modifications, missing service records, contractor-control gaps, or conveyor restart before safety devices are restored.

CRITICAL

CONVEYOR

Conveyor item	Status / severity	Owner	Evidence	Corrective action
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Execution tip: Maintenance should preserve guarding and safety functions. Repairs and modifications must not create new nip points, bypass safety devices, or change the system beyond approved design...

10. Defect classification, immediate controls, corrective actions, reinspection, trend review, and final conveyor-safety sign-off

55

Classify findings by guarding, belt or roller system, drive and structure, emergency controls, start-up control, loading or access, electrical, jam or lockout, maintenance, or other approved category.

CONVEYOR

Conveyor item	Status / severity	Owner	Evidence	Corrective action
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Execution tip: Close conveyor defects only after checking the physical system. A completed work order does not prove that guarding, emergency stops, interlocks, belt tracking, or energy controls are safe.

56

Prioritize findings using entanglement, crushing, pinch or shear, amputation, falling-product, electrical, fire, unexpected-startup, recurrence, and exposure risk.

CRITICAL

CONVEYOR

Conveyor item	Status / severity	Owner	Evidence	Corrective action
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Execution tip: Close conveyor defects only after checking the physical system. A completed work order does not prove that guarding, emergency stops, interlocks, belt tracking, or energy controls are safe.

57

Apply immediate controls such as stopping the conveyor, isolating energy, barricading an area, restricting a section, diverting material flow, or using an approved alternative process.

CRITICAL

CONVEYOR

Conveyor item	Status / severity	Owner	Evidence	Corrective action
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Execution tip: Close conveyor defects only after checking the physical system. A completed work order does not prove that guarding, emergency stops, interlocks, belt tracking, or energy controls are safe.

58

Create corrective actions with named owners, due dates, guard repairs, emergency-stop work, electrical or mechanical repairs, procedure changes, training, engineering review, evidence expectations, and reinspection criteria.

CRITICAL

CONVEYOR

Conveyor item	Status / severity	Owner	Evidence	Corrective action
---------------	-------------------	-------	----------	-------------------

Execution tip: Close conveyor defects only after checking the physical system. A completed work order does not prove that guarding, emergency stops, interlocks, belt tracking, or energy controls are safe.

59

Review recurring jams, guard damage, belt tracking, emergency-stop faults, sensor failures, unsafe reach-in behavior, housekeeping issues, or lockout deficiencies for systemic causes.

CRITICAL

CONVEYOR

Conveyor item	Status / severity	Owner	Evidence	Corrective action
---------------	-------------------	-------	----------	-------------------

Execution tip: Close conveyor defects only after checking the physical system. A completed work order does not prove that guarding, emergency stops, interlocks, belt tracking, or energy controls are safe.

60

Record final conveyor status, stopped or restricted sections, critical open defects, overdue actions, next inspection date, inspector, operations owner, maintenance owner, safety owner, and management approval.

CRITICAL

CONVEYOR

FINAL STATUS Enter	OPERATIONS OWNER Enter	MAINTENANCE OWNER Enter	MANAGEMENT APPROVAL Enter
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Execution tip: Close conveyor defects only after checking the physical system. A completed work order does not prove that guarding, emergency stops, interlocks, belt tracking, or energy controls are safe.