

FREE LOGISTICS & WAREHOUSING PALLET CONDITION TEMPLATE

Pallet Condition Checklist

Use this 60-point checklist to inspect pallet structure, fasteners, surfaces, suitability, unit-load stability, forklift-entry damage, rack and conveyor compatibility, empty-pallet storage, quarantine, approved repair or return, corrective actions, and final sign-off.

Warehouse / site

Inspection date

Zone / pallet pool

Inspector / pallet owner

Internal Logistics & Warehousing template. Apply pallet manufacturer, supplier, pool-provider, or engineering criteria; product and hygiene requirements; warehouse handling and storage procedures; applicable OSHA or local rules; and site-specific pallet repair, reuse, export, and disposal controls.

1. Inspection scope, pallet population, pallet types, ownership, product use, previous failures, and open actions

1

Confirm warehouse or distribution center, inspection zone, pallet population or sample, inspection date, shift, and pallet-condition inspection scope are clearly identified.

CRITICAL

PALLET

Pallet item	Status / severity	Owner	Evidence	Corrective action
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Execution tip: Start with the actual pallet pool in use: pallet material, dimensions, ownership, load type, rack or floor use, handling method, previous failures, and open corrective actions.

2

Identify pallet types in scope such as wood, plastic, metal, pooled or rental pallets, captive pallets, export pallets, nestable pallets, hygienic pallets, or other approved designs.

CRITICAL

PALLET

Pallet item	Status / severity	Owner	Evidence	Corrective action
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Execution tip: Start with the actual pallet pool in use: pallet material, dimensions, ownership, load type, rack or floor use, handling method, previous failures, and open corrective actions.

3

Record pallet dimensions, entry configuration, intended handling equipment, rack or floor-storage use, typical load type, and pallet owner or supplier where applicable.

PALLET

Pallet item	Status / severity	Owner	Evidence	Corrective action
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Execution tip: Start with the actual pallet pool in use: pallet material, dimensions, ownership, load type, rack or floor use, handling method, previous failures, and open corrective actions.

4

Review recent pallet failures, dropped loads, broken boards or blocks, forklift damage, rejected pallets, product damage, contamination findings, and overdue pallet corrective actions.

CRITICAL

PALLET

Pallet item	Status / severity	Owner	Evidence	Corrective action
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Execution tip: Start with the actual pallet pool in use: pallet material, dimensions, ownership, load type, rack or floor use, handling method, previous failures, and open corrective actions.

5

Confirm responsibilities are defined across warehouse operations, inventory or storage owner, quality where applicable, safety, pallet supplier or pool provider, and material-handling operators.

CRITICAL

PALLET

Pallet item	Status / severity	Owner	Evidence	Corrective action
-------------	-------------------	-------	----------	-------------------

Execution tip: Start with the actual pallet pool in use: pallet material, dimensions, ownership, load type, rack or floor use, handling method, previous failures, and open corrective actions.

6

Record final pallet status such as acceptable, repair or recondition, quarantine, return to supplier, restricted use, or remove from service.

CRITICAL

PALLET

FINAL STATUS | Enter

WAREHOUSE OWNER | Enter

PALLET OWNER | Enter

MANAGEMENT APPROVAL | Enter

Execution tip: Start with the actual pallet pool in use: pallet material, dimensions, ownership, load type, rack or floor use, handling method, previous failures, and open corrective actions.

2. Deckboards, stringers, blocks, runners, bearers, joints, fasteners, and visible structural integrity

7

Inspect top deckboards for cracks, splits, breaks, missing boards, severe wear, excessive bowing, loose boards, or damage that reduces load support.

CRITICAL

PALLET

Acceptable

Repair

Quarantine

LIVE PHOTO | Add

Execution tip: Inspect the complete pallet, not just the top deck. Broken boards, split stringers, crushed blocks, loose fasteners, failed welds, and missing components can compromise load...

8

Inspect bottom deckboards, runners, skids, stringers, or bearers for cracks, breaks, severe wear, missing material, impact damage, or poor ground contact.

CRITICAL

PALLET

Acceptable

Repair

Quarantine

LIVE PHOTO | Add

Execution tip: Inspect the complete pallet, not just the top deck. Broken boards, split stringers, crushed blocks, loose fasteners, failed welds, and missing components can compromise load...

9

Check blocks, stringer boards, notches, joints, molded feet, welds, corners, and structural connection points for crushing, cracking, separation, or distortion.

CRITICAL

PALLET

Acceptable

Repair

Quarantine

LIVE PHOTO | Add

Execution tip: Inspect the complete pallet, not just the top deck. Broken boards, split stringers, crushed blocks, loose fasteners, failed welds, and missing components can compromise load...

10

Inspect nails, staples, screws, rivets, welds, clips, pins, or other fasteners for protrusion, looseness, pull-out, corrosion, broken heads, or missing hardware.

CRITICAL

PALLET

Acceptable

Repair

Quarantine

LIVE PHOTO | Add

Execution tip: Inspect the complete pallet, not just the top deck. Broken boards, split stringers, crushed blocks, loose fasteners, failed welds, and missing components can compromise load...

11

Check pallet geometry for twist, warping, severe bow, uneven legs, distorted runners, collapsed corners, or other deformation that prevents stable support.

CRITICAL

PALLET

Acceptable

Repair

Quarantine

LIVE PHOTO | Add

Execution tip: Inspect the complete pallet, not just the top deck. Broken boards, split stringers, crushed blocks, loose fasteners, failed welds, and missing components can compromise load...

12

Escalate broken structural members, missing critical components, failed joints, protruding fasteners, severe distortion, or damage that could cause pallet collapse or product loss.

CRITICAL

PALLET

Pallet item	Status / severity	Owner	Evidence	Corrective action
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Execution tip: Inspect the complete pallet, not just the top deck. Broken boards, split stringers, crushed blocks, loose fasteners, failed welds, and missing components can compromise load...

3. Pallet suitability, load compatibility, dimensions, entry type, support pattern, capacity information, and intended use

13

Verify the pallet type is approved for the intended product, load weight, dimensions, packaging, handling method, rack or floor-storage condition, and distribution environment.

CRITICAL

PALLET

Pallet item	Status / severity	Owner	Evidence	Corrective action
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Execution tip: Do not assign one generic pallet capacity. Use the pallet supplier, manufacturer, pool provider, engineering data, and the approved warehouse handling and storage configuration.

14

Check pallet length, width, height, fork-entry arrangement, runner or stringer pattern, and support geometry are compatible with the forklifts, pallet trucks, conveyors, racks, and storage positions used.

CRITICAL

PALLET

Pallet item	Status / severity	Owner	Evidence	Corrective action
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Execution tip: Do not assign one generic pallet capacity. Use the pallet supplier, manufacturer, pool provider, engineering data, and the approved warehouse handling and storage configuration.

15

Confirm any rated load, working-load, rack-load, dynamic-load, static-load, or use limitation relied upon by the operation comes from approved pallet or engineering information.

CRITICAL

PALLET

Pallet item	Status / severity	Owner	Evidence	Corrective action
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Execution tip: Do not assign one generic pallet capacity. Use the pallet supplier, manufacturer, pool provider, engineering data, and the approved warehouse handling and storage configuration.

16

Check concentrated loads, point loads, drums, bags, coils, liquid containers, machinery, or other unusual products are supported by an approved pallet configuration.

CRITICAL

PALLET

Acceptable

Repair

Quarantine

LIVE PHOTO | Add

Execution tip: Do not assign one generic pallet capacity. Use the pallet supplier, manufacturer, pool provider, engineering data, and the approved warehouse handling and storage configuration.

17

Verify pallets intended for racks, conveyors, automated systems, cold rooms, hygienic areas, export, or other special environments are suitable for that specific service.

PALLET

Pallet item	Status / severity	Owner	Evidence	Corrective action
-------------	-------------------	-------	----------	-------------------

Execution tip: Do not assign one generic pallet capacity. Use the pallet supplier, manufacturer, pool provider, engineering data, and the approved warehouse handling and storage configuration.

18

Escalate unknown suitability, incompatible dimensions, unapproved pallet substitution, unsupported heavy or concentrated loads, or use outside the pallet's approved design conditions.

CRITICAL

PALLET

Pallet item	Status / severity	Owner	Evidence	Corrective action
-------------	-------------------	-------	----------	-------------------

Execution tip: Do not assign one generic pallet capacity. Use the pallet supplier, manufacturer, pool provider, engineering data, and the approved warehouse handling and storage configuration.

4. Surface condition, contamination, moisture, mold, chemical exposure, odor, splinters, sharp edges, and hygiene

19

Inspect pallet surfaces for oil, grease, chemicals, product residue, dirt, dust, standing liquid, unknown stains, or other contamination that could affect product or handling safety.

CRITICAL

PALLET

Acceptable

Repair

Quarantine

LIVE PHOTO | Add

Execution tip: Pallet acceptability depends on the product and environment. Food, pharmaceutical, clean-area, chemical, cold-chain, and export programmes can require stricter criteria than...

20

Check wooden pallets for excessive moisture, visible mold, decay, rot, soft wood, fungal growth, insect damage, or deterioration requiring product-specific or quality review.

CRITICAL

PALLET

Acceptable

Repair

Quarantine

LIVE PHOTO | Add

Execution tip: Pallet acceptability depends on the product and environment. Food, pharmaceutical, clean-area, chemical, cold-chain, and export programmes can require stricter criteria than...

21

Inspect plastic or composite pallets for cracks, sharp edges, burrs, melted areas, chemical attack, brittleness, missing plugs, or other surface deterioration.

CRITICAL

PALLET

Acceptable

Repair

Quarantine

LIVE PHOTO | Add

Execution tip: Pallet acceptability depends on the product and environment. Food, pharmaceutical, clean-area, chemical, cold-chain, and export programmes can require stricter criteria than...

22

Inspect metal pallets for corrosion, sharp edges, cracked welds, bent members, exposed burrs, loose components, or contamination affecting safe handling.

CRITICAL

PALLET

Acceptable

Repair

Quarantine

LIVE PHOTO | Add

Execution tip: Pallet acceptability depends on the product and environment. Food, pharmaceutical, clean-area, chemical, cold-chain, and export programmes can require stricter criteria than...

23

Check splinters, protruding nails, exposed wire, broken plastic, sharp corners, damaged banding, or other contact hazards that could injure workers or damage product.

CRITICAL

PALLET

Acceptable

Repair

Quarantine

LIVE PHOTO | Add

Execution tip: Pallet acceptability depends on the product and environment. Food, pharmaceutical, clean-area, chemical, cold-chain, and export programmes can require stricter criteria than...

24

Escalate unknown chemical contamination, severe mold or decay, sharp hazards, active leakage, hygienic nonconformance, or other surface conditions incompatible with the stored product or work area.

CRITICAL

PALLET

Pallet item	Status / severity	Owner	Evidence	Corrective action
-------------	-------------------	-------	----------	-------------------

Execution tip: Pallet acceptability depends on the product and environment. Food, pharmaceutical, clean-area, chemical, cold-chain, and export programmes can require stricter criteria than...

5. Unit-load stability, load centering, wrapping, banding, packaging, overhang, product condition, and load security

25

Check the product is centered and distributed on the pallet as nearly as practical for the approved handling method and does not create obvious instability.

CRITICAL

PALLET

Acceptable

Repair

Quarantine

LIVE PHOTO | Add

Execution tip: OSHA powered-industrial-truck guidance requires loads to be safely arranged and stable and warns against damaged or loose loads. Pallet condition and load condition should be...

26

Inspect cartons, bags, totes, drums, containers, or other goods for crushing, collapse, leakage, looseness, or damage that weakens the unit load.

CRITICAL

PALLET

Acceptable

Repair

Quarantine

LIVE PHOTO | Add

Execution tip: OSHA powered-industrial-truck guidance requires loads to be safely arranged and stable and warns against damaged or loose loads. Pallet condition and load condition should be...

27

Verify stretch wrap, shrink wrap, straps, banding, nets, corner boards, lids, caps, or other approved containment methods are intact and adequately stabilize the load where required.

CRITICAL

PALLET

Acceptable

Repair

Quarantine

LIVE PHOTO | Add

Execution tip: OSHA powered-industrial-truck guidance requires loads to be safely arranged and stable and warns against damaged or loose loads. Pallet condition and load condition should be...

28

Check product does not dangerously overhang, lean, bow, shift, protrude, or extend beyond the pallet in a way that creates falling-product, handling, or rack-interface risk.

CRITICAL

PALLET

Acceptable

Repair

Quarantine

LIVE PHOTO | Add

Execution tip: OSHA powered-industrial-truck guidance requires loads to be safely arranged and stable and warns against damaged or loose loads. Pallet condition and load condition should be...

29

Inspect high or irregular unit loads for center-of-gravity, stacking, interlocking, support, or restraint concerns before forklift or pallet-truck movement.

CRITICAL

PALLET

Pallet item	Status / severity	Owner	Evidence	Corrective action
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Execution tip: OSHA powered-industrial-truck guidance requires loads to be safely arranged and stable and warns against damaged or loose loads. Pallet condition and load condition should be...

30

Escalate unstable unit loads, damaged merchandise, failed wrapping or banding, severe overhang, leaking product, or load conditions that could shift or fall during handling.

CRITICAL

PALLET

Pallet item	Status / severity	Owner	Evidence	Corrective action
-------------	-------------------	-------	----------	-------------------

Execution tip: OSHA powered-industrial-truck guidance requires loads to be safely arranged and stable and warns against damaged or loose loads. Pallet condition and load condition should be...

6. Forklift entry, fork pockets, pallet-truck access, impact damage, handling compatibility, and safe engagement

31

Inspect fork-entry openings, stringer notches, pockets, block openings, runners, underside channels, or pallet-truck entry areas for splitting, crushing, impact, or obstruction.

CRITICAL

PALLET

Acceptable

Repair

Quarantine

LIVE PHOTO | Add

Execution tip: Pallet damage often starts at fork-entry points. Inspect fork pockets, stringer notches, blocks, runners, and underside contact areas for repeated handling damage.

32

Check fork pockets and pallet geometry allow the approved forks or pallet-truck tines to enter without striking boards, blocks, load supports, or product.

CRITICAL

PALLET

Pallet item	Status / severity	Owner	Evidence	Corrective action
-------------	-------------------	-------	----------	-------------------

Execution tip: Pallet damage often starts at fork-entry points. Inspect fork pockets, stringer notches, blocks, runners, and underside contact areas for repeated handling damage.

33

Inspect for fork punctures, gouges, missing chunks, crushed blocks, bent metal, cut plastic, or other damage caused by repeated poor fork engagement.

CRITICAL

PALLET

Acceptable

Repair

Quarantine

LIVE PHOTO | Add

Execution tip: Pallet damage often starts at fork-entry points. Inspect fork pockets, stringer notches, blocks, runners, and underside contact areas for repeated handling damage.

34

Verify forklift operators or pallet-truck users engage pallets fully and squarely enough to support the load under the approved handling procedure.

CRITICAL

PALLET

Pallet item	Status / severity	Owner	Evidence	Corrective action
-------------	-------------------	-------	----------	-------------------

Execution tip: Pallet damage often starts at fork-entry points. Inspect fork pockets, stringer notches, blocks, runners, and underside contact areas for repeated handling damage.

35

Check damaged pallets are not being repeatedly returned to active handling because they remain physically available in pick, staging, or receiving areas.

CRITICAL

PALLET

Pallet item	Status / severity	Owner	Evidence	Corrective action
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Execution tip: Pallet damage often starts at fork-entry points. Inspect fork pockets, stringer notches, blocks, runners, and underside contact areas for repeated handling damage.

36

Escalate blocked fork entry, severe impact damage, broken runners or blocks, partial load support, or pallet conditions likely to fail during lifting or travel.

CRITICAL

PALLET

Pallet item	Status / severity	Owner	Evidence	Corrective action
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Execution tip: Pallet damage often starts at fork-entry points. Inspect fork pockets, stringer notches, blocks, runners, and underside contact areas for repeated handling damage.

7. Rack, shelf, conveyor, dock, floor-storage, stacking, and automated-system compatibility

37

Verify pallets stored in racks are fully supported by the intended beams, rails, decking, pallet supports, or other approved rack interface.

CRITICAL

PALLET

Acceptable

Repair

Quarantine

LIVE PHOTO | Add

Execution tip: A pallet that is acceptable on the floor may be unsuitable in a rack or automated system. Assess how the pallet is supported in the exact storage or transport interface.

38

Check pallet dimensions and bottom-board or runner arrangement are compatible with conveyor rollers, chain conveyors, shuttle systems, pallet-flow lanes, turntables, or automated equipment where used.

CRITICAL

PALLET

Pallet item	Status / severity	Owner	Evidence	Corrective action
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Execution tip: A pallet that is acceptable on the floor may be unsuitable in a rack or automated system. Assess how the pallet is supported in the exact storage or transport interface.

39

Inspect pallets used on dockboards, lift tables, tail lifts, staging areas, or vehicle floors for stable contact and no damaged underside components that could catch or collapse.

CRITICAL

PALLET

Acceptable

Repair

Quarantine

LIVE PHOTO | Add

Execution tip: A pallet that is acceptable on the floor may be unsuitable in a rack or automated system. Assess how the pallet is supported in the exact storage or transport interface.

40

Check floor-stored pallets sit flat and stable without broken runners, collapsed corners, severe rocking, uneven contact, or load lean.

CRITICAL

PALLET

Acceptable

Repair

Quarantine

LIVE PHOTO | Add

Execution tip: A pallet that is acceptable on the floor may be unsuitable in a rack or automated system. Assess how the pallet is supported in the exact storage or transport interface.

41

Verify stacked empty or loaded pallets are arranged using the approved stacking method and do not lean, slide, collapse, obstruct aisles, or exceed site-specific safe stacking criteria.

CRITICAL

PALLET

Acceptable

Repair

Quarantine

LIVE PHOTO | Add

Execution tip: A pallet that is acceptable on the floor may be unsuitable in a rack or automated system. Assess how the pallet is supported in the exact storage or transport interface.

42

Escalate rack-incompatible pallets, unsupported rack storage, unstable floor contact, damaged automated-system pallets, or stacked pallets presenting collapse or falling-object risk.

CRITICAL

PALLET

Pallet item	Status / severity	Owner	Evidence	Corrective action
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Execution tip: A pallet that is acceptable on the floor may be unsuitable in a rack or automated system. Assess how the pallet is supported in the exact storage or transport interface.

8. Empty-pallet storage, staging, receiving, dispatch, housekeeping, pest risk, fire access, and trip hazards

43

Inspect empty-pallet stacks for stable alignment, sound pallet condition, approved stack location, and no leaning, sliding, or collapse risk.

CRITICAL

PALLET

Acceptable

Repair

Quarantine

LIVE PHOTO | Add

Execution tip: Empty pallets still create hazards. Control stacks, damaged pallet piles, splinters, pest harborage, fire load, aisle encroachment, and handling access.

44

Check damaged, rejected, repairable, returnable, and serviceable pallets are separated and clearly controlled so defective pallets do not re-enter active use.

CRITICAL

PALLET

Acceptable

Repair

Quarantine

LIVE PHOTO | Add

Execution tip: Empty pallets still create hazards. Control stacks, damaged pallet piles, splinters, pest harborage, fire load, aisle encroachment, and handling access.

45

Verify pallet storage and staging does not obstruct aisles, exits, fire equipment, electrical access, dock routes, pedestrian paths, forklift routes, or emergency access.

CRITICAL

PALLET

Acceptable

Repair

Quarantine

LIVE PHOTO | Add

Execution tip: Empty pallets still create hazards. Control stacks, damaged pallet piles, splinters, pest harborage, fire load, aisle encroachment, and handling access.

46

Inspect pallet-storage areas for loose nails, broken boards, splinters, plastic fragments, strapping, wrapping, debris, standing water, pest evidence, or other housekeeping hazards.

CRITICAL

PALLET

Acceptable

Repair

Quarantine

LIVE PHOTO | Add

Execution tip: Empty pallets still create hazards. Control stacks, damaged pallet piles, splinters, pest harborage, fire load, aisle encroachment, and handling access.

47

Check receiving and dispatch areas have a practical process to identify pallet damage before loads are accepted, stored, picked, or released.

PALLET

Pallet item	Status / severity	Owner	Evidence	Corrective action
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Execution tip: Empty pallets still create hazards. Control stacks, damaged pallet piles, splinters, pest harborage, fire load, aisle encroachment, and handling access.

48

Escalate unstable empty-pallet stacks, blocked emergency access, uncontrolled broken pallets, pest or fire concerns, or damaged pallets mixed with serviceable stock.

CRITICAL

PALLET

Pallet item	Status / severity	Owner	Evidence	Corrective action
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Execution tip: Empty pallets still create hazards. Control stacks, damaged pallet piles, splinters, pest harborage, fire load, aisle encroachment, and handling access.

9. Quarantine, repair, reconditioning, reuse, supplier return, pooled pallets, disposal, and traceability

49

Verify damaged pallets are moved to a designated quarantine, repair, return, or disposal area and are not available for normal picking or loading.

CRITICAL

PALLET

Acceptable

Repair

Quarantine

LIVE PHOTO | Add

Execution tip: Not every damaged pallet should be repaired on site. Use approved supplier, pool-provider, manufacturer, or internal criteria to decide quarantine, repair, downgrade, return, or...

50

Check pallet status such as serviceable, repairable, rejected, supplier return, pooled pallet return, disposable, hygienic hold, or scrap is clearly identifiable.

CRITICAL

PALLET

Pallet item	Status / severity	Owner	Evidence	Corrective action
-------------	-------------------	-------	----------	-------------------

Execution tip: Not every damaged pallet should be repaired on site. Use approved supplier, pool-provider, manufacturer, or internal criteria to decide quarantine, repair, downgrade, return, or...

51

Confirm repair or reconditioning methods, replacement components, fasteners, welds, plastic repair, or other work follow the approved pallet supplier, manufacturer, pool-provider, or engineering criteria.

CRITICAL

PALLET

Pallet item	Status / severity	Owner	Evidence	Corrective action
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Execution tip: Not every damaged pallet should be repaired on site. Use approved supplier, pool-provider, manufacturer, or internal criteria to decide quarantine, repair, downgrade, return, or...

52

Inspect repaired or reconditioned pallets before reuse to verify structural components, fasteners, geometry, cleanliness, and intended-use suitability are restored.

CRITICAL

PALLET

Acceptable

Repair

Quarantine

LIVE PHOTO | Add

Execution tip: Not every damaged pallet should be repaired on site. Use approved supplier, pool-provider, manufacturer, or internal criteria to decide quarantine, repair, downgrade, return, or...

53

Check pooled, rental, customer-owned, export, or special-purpose pallets are handled according to ownership, return, segregation, and acceptance requirements.

PALLET

Pallet item	Status / severity	Owner	Evidence	Corrective action
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Execution tip: Not every damaged pallet should be repaired on site. Use approved supplier, pool-provider, manufacturer, or internal criteria to decide quarantine, repair, downgrade, return, or...

54

Escalate improvised pallet repairs, unauthorized reuse, unverified repaired pallets, mixed quarantine and serviceable stock, or pallets returned to operation without clear acceptance criteria.

CRITICAL

PALLET

Pallet item	Status / severity	Owner	Evidence	Corrective action
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Execution tip: Not every damaged pallet should be repaired on site. Use approved supplier, pool-provider, manufacturer, or internal criteria to decide quarantine, repair, downgrade, return, or...

10. Defect classification, immediate controls, corrective actions, reinspection, recurring trends, and final pallet sign-off

55

Classify findings by deckboard, stringer or runner, block or foot, fastener, surface contamination, suitability, unit-load stability, fork-entry damage, rack or conveyor compatibility, or other approved category.

PALLET

Pallet item	Status / severity	Owner	Evidence	Corrective action
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Execution tip: Do not close a pallet issue because the pallet was moved aside. Track repeated damage patterns so fork handling, supplier quality, load design, conveyors, racks, or receiving...

56

Prioritize findings using collapse or dropped-load potential, sharp-object exposure, product contamination, rack or conveyor failure risk, recurrence, affected pallet volume, and operational impact.

CRITICAL

PALLET

Pallet item	Status / severity	Owner	Evidence	Corrective action
-------------	-------------------	-------	----------	-------------------

Execution tip: Do not close a pallet issue because the pallet was moved aside. Track repeated damage patterns so fork handling, supplier quality, load design, conveyors, racks, or receiving...

57

Apply immediate controls such as unloading an unsafe pallet, overpacking or restacking product, quarantining the pallet, restricting movement, isolating contamination, or replacing the support pallet.

CRITICAL

PALLET

Pallet item	Status / severity	Owner	Evidence	Corrective action
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Execution tip: Do not close a pallet issue because the pallet was moved aside. Track repeated damage patterns so fork handling, supplier quality, load design, conveyors, racks, or receiving...

58

Create corrective actions with named owners, due dates, supplier or pool-provider follow-up, repair or replacement scope, operator coaching, product-restacking needs, evidence expectations, and reinspection criteria.

CRITICAL

PALLET

Pallet item	Status / severity	Owner	Evidence	Corrective action
-------------	-------------------	-------	----------	-------------------

Execution tip: Do not close a pallet issue because the pallet was moved aside. Track repeated damage patterns so fork handling, supplier quality, load design, conveyors, racks, or receiving...

59

Review recurring broken boards, crushed blocks, fork punctures, mold, contamination, unstable loads, supplier defects, conveyor damage, rack incompatibility, and repeated rejection locations for systemic causes.

CRITICAL

PALLET

Pallet item	Status / severity	Owner	Evidence	Corrective action
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Execution tip: Do not close a pallet issue because the pallet was moved aside. Track repeated damage patterns so fork handling, supplier quality, load design, conveyors, racks, or receiving...

60

Record final pallet-condition status, quarantined quantities, critical open issues, supplier or repair actions, restricted loads, overdue actions, next review date, inspector, warehouse owner, and management approval.

CRITICAL

PALLET

FINAL STATUS | Enter

WAREHOUSE OWNER | Enter

PALLET OWNER | Enter

MANAGEMENT APPROVAL | Enter

Execution tip: Do not close a pallet issue because the pallet was moved aside. Track repeated damage patterns so fork handling, supplier quality, load design, conveyors, racks, or receiving...