

FREE LOGISTICS & WAREHOUSING RACK SAFETY INSPECTION TEMPLATE

Rack Safety Inspection Checklist

Use this 60-point checklist to inspect rack uprights, beams, locks, bracing, anchors, guards, capacity controls, pallet placement, aisle interfaces, impact damage, bay isolation, approved repairs, corrective actions, reinspection, and return-to-service sign-off.

Warehouse / site

Inspection date

Aisle / bay range

Inspector / rack owner

Internal Logistics & Warehousing template. Apply rack manufacturer or engineering criteria, the approved storage-system programme, applicable OSHA or local requirements, fire-protection rules, material-handling procedures, and qualified rack-repair or inspection guidance.

1. Inspection scope, rack system profile, aisle range, responsibilities, previous impacts, and open actions

1

Confirm warehouse or distribution center, rack system or zone, aisle or bay range, inspection date, shift, and rack-safety inspection scope are clearly identified.

CRITICAL

RACK

Rack item	Status / severity	Owner	Evidence	Corrective action
-----------	-------------------	-------	----------	-------------------

Execution tip: Start with the exact rack types, aisle range, current storage use, recent forklift strikes, load changes, previous rack damage, and open repairs before judging condition.

2

Identify rack types in scope such as selective pallet rack, drive-in or drive-through rack, push-back, pallet-flow, cantilever, carton-flow, shelving, or other storage systems.

CRITICAL

RACK

Rack item	Status / severity	Owner	Evidence	Corrective action
-----------	-------------------	-------	----------	-------------------

Execution tip: Start with the exact rack types, aisle range, current storage use, recent forklift strikes, load changes, previous rack damage, and open repairs before judging condition.

3

Record rack manufacturer or system reference where available, bay dimensions, beam levels, current load types, pallet types, and material-handling equipment used in the area.

RACK

Rack item	Status / severity	Owner	Evidence	Corrective action
-----------	-------------------	-------	----------	-------------------

Execution tip: Start with the exact rack types, aisle range, current storage use, recent forklift strikes, load changes, previous rack damage, and open repairs before judging condition.

4

Review recent forklift or reach-truck impacts, falling-load events, damaged pallets, beam movement, rack repairs, configuration changes, and unresolved rack-related actions.

CRITICAL

RACK

Rack item	Status / severity	Owner	Evidence	Corrective action
-----------	-------------------	-------	----------	-------------------

Execution tip: Start with the exact rack types, aisle range, current storage use, recent forklift strikes, load changes, previous rack damage, and open repairs before judging condition.

5

Confirm responsibilities are defined across warehouse operations, rack or storage owner, safety, facilities or maintenance, forklift supervision, and approved rack specialists or contractors.

CRITICAL

RACK

Rack item	Status / severity	Owner	Evidence	Corrective action
-----------	-------------------	-------	----------	-------------------

Execution tip: Start with the exact rack types, aisle range, current storage use, recent forklift strikes, load changes, previous rack damage, and open repairs before judging condition.

6

Record final inspection status such as acceptable, monitor, isolate affected bay, unload immediately, or specialist assessment required.

CRITICAL

RACK

FINAL STATUS | Enter

WAREHOUSE OWNER | Enter

SAFETY OWNER | Enter

MANAGEMENT APPROVAL | Enter

Execution tip: Start with the exact rack types, aisle range, current storage use, recent forklift strikes, load changes, previous rack damage, and open repairs before judging condition.

2. Uprights, frames, columns, posts, baseplates, anchors, floor interface, and visible structural damage

7

Inspect rack uprights, columns, posts, frame legs, and lower impact zones for bends, twists, buckling, dents, tears, splits, corrosion, or other visible deformation.

CRITICAL

RACK

Acceptable

Needs action

Isolate

LIVE PHOTO | Add

Execution tip: Look for bends, twists, tears, buckling, weld damage, anchor movement, floor damage, and repeated impact marks. Serious damage should be isolated rather than left in normal...

8

Inspect baseplates, shims, grout where used, floor contact, anchor bolts, fasteners, and surrounding slab condition for movement, cracking, looseness, or missing components.

CRITICAL

RACK

Acceptable

Needs action

Isolate

LIVE PHOTO | Add

Execution tip: Look for bends, twists, tears, buckling, weld damage, anchor movement, floor damage, and repeated impact marks. Serious damage should be isolated rather than left in normal...

9

Check upright splices, frame joints, welded connections, bolted joints, and visible structural interfaces for cracking, separation, loose hardware, or unauthorized alteration.

CRITICAL

RACK

Acceptable

Needs action

Isolate

LIVE PHOTO | Add

Execution tip: Look for bends, twists, tears, buckling, weld damage, anchor movement, floor damage, and repeated impact marks. Serious damage should be isolated rather than left in normal...

10

Inspect the lowest rack levels and aisle-end frames for repeated forklift, pallet, or load impacts and compare damage with the site's approved escalation criteria.

CRITICAL

RACK

Acceptable

Needs action

Isolate

LIVE PHOTO | Add

Execution tip: Look for bends, twists, tears, buckling, weld damage, anchor movement, floor damage, and repeated impact marks. Serious damage should be isolated rather than left in normal...

11

Check columns remain plumb and aligned within the approved rack programme or manufacturer criteria and identify any obvious leaning or frame distortion.

CRITICAL

RACK

Rack item	Status / severity	Owner	Evidence	Corrective action
-----------	-------------------	-------	----------	-------------------

Execution tip: Look for bends, twists, tears, buckling, weld damage, anchor movement, floor damage, and repeated impact marks. Serious damage should be isolated rather than left in normal...

12

Escalate severely deformed uprights, torn steel, failed anchors, cracked welds, unstable frames, major floor failure, or other conditions requiring immediate isolation or specialist assessment.

CRITICAL

RACK

Rack item	Status / severity	Owner	Evidence	Corrective action
-----------	-------------------	-------	----------	-------------------

Execution tip: Look for bends, twists, tears, buckling, weld damage, anchor movement, floor damage, and repeated impact marks. Serious damage should be isolated rather than left in normal...

3. Beams, connectors, locking devices, beam seats, safety pins, shelf supports, decking, and load levels

13

Inspect load beams for bending, twisting, impact damage, cracks, corrosion, weld defects, excessive visible deflection, or other abnormal condition.

CRITICAL

RACK

Acceptable

Needs action

Isolate

LIVE PHOTO | Add

Execution tip: Beam connections should be fully seated and locked. Missing safety devices, deformed beam ends, damaged connectors, or overloaded levels can undermine the entire bay.

14

Check beam end connectors, hooks, tabs, pins, locks, safety clips, retaining devices, and beam seats are fully engaged and free from damage.

CRITICAL

RACK

Acceptable

Needs action

Isolate

LIVE PHOTO | Add

Execution tip: Beam connections should be fully seated and locked. Missing safety devices, deformed beam ends, damaged connectors, or overloaded levels can undermine the entire bay.

15

Verify no beam has been moved, raised, lowered, reversed, replaced, or otherwise reconfigured without approval under the rack-management process.

CRITICAL

RACK

Rack item	Status / severity	Owner	Evidence	Corrective action
-----------	-------------------	-------	----------	-------------------

Execution tip: Beam connections should be fully seated and locked. Missing safety devices, deformed beam ends, damaged connectors, or overloaded levels can undermine the entire bay.

16

Inspect timber, steel, wire-mesh, pallet-support, shelf, or other decking for broken sections, poor seating, displacement, corrosion, or unsupported load points.

CRITICAL

RACK

Acceptable

Needs action

Isolate

LIVE PHOTO | Add

Execution tip: Beam connections should be fully seated and locked. Missing safety devices, deformed beam ends, damaged connectors, or overloaded levels can undermine the entire bay.

17

Check shelf supports, pallet-support bars, back stops, row spacers, ties, separators, and other level components are present and secure where required by the rack design.

CRITICAL

RACK

Acceptable

Needs action

Isolate

LIVE PHOTO | Add

Execution tip: Beam connections should be fully seated and locked. Missing safety devices, deformed beam ends, damaged connectors, or overloaded levels can undermine the entire bay.

18

Escalate cracked or severely deformed beams, missing or failed locking devices, displaced decking, damaged connectors, or altered beam configurations that may affect safe capacity.

CRITICAL

RACK

Rack item	Status / severity	Owner	Evidence	Corrective action
-----------	-------------------	-------	----------	-------------------

Execution tip: Beam connections should be fully seated and locked. Missing safety devices, deformed beam ends, damaged connectors, or overloaded levels can undermine the entire bay.

4. Bracing, row spacers, ties, back-to-back connections, frame stability, rack guards, and end-of-aisle protection

19

Inspect diagonal and horizontal bracing for bends, buckling, cuts, cracks, loose bolts, failed welds, corrosion, or missing members.

CRITICAL

RACK

Acceptable

Needs action

Isolate

LIVE PHOTO | Add

Execution tip: Bracing and protection components help racks resist operational loads and forklift contact. Missing or damaged guards should not become a substitute for investigating repeated...

20

Check row spacers, back-to-back ties, wall ties, frame ties, cross-aisle ties, top ties, or other rack-stability components are present and secure where required.

CRITICAL

RACK

Acceptable

Needs action

Isolate

LIVE PHOTO | Add

Execution tip: Bracing and protection components help racks resist operational loads and forklift contact. Missing or damaged guards should not become a substitute for investigating repeated...

21

Inspect upright protectors, column guards, end-of-aisle guards, barriers, rails, bollards, and rack-protection systems for damage, displacement, or missing fasteners.

CRITICAL

RACK

Acceptable

Needs action

Isolate

LIVE PHOTO | Add

Execution tip: Bracing and protection components help racks resist operational loads and forklift contact. Missing or damaged guards should not become a substitute for investigating repeated...

22

Check protective devices are positioned so they actually shield the intended rack components from forklift or pallet impact without obstructing safe material handling.

CRITICAL

RACK

Acceptable

Needs action

Isolate

LIVE PHOTO | Add

Execution tip: Bracing and protection components help racks resist operational loads and forklift contact. Missing or damaged guards should not become a substitute for investigating repeated...

23

Review repeated damage to guards or end frames as an indicator of traffic-layout, aisle-width, operator, pallet, or equipment-interface problems.

RACK

Rack item	Status / severity	Owner	Evidence	Corrective action
-----------	-------------------	-------	----------	-------------------

Execution tip: Bracing and protection components help racks resist operational loads and forklift contact. Missing or damaged guards should not become a substitute for investigating repeated...

24

Escalate missing structural bracing, failed frame ties, displaced row spacers, severe guard damage, or rack instability that requires immediate isolation or specialist review.

CRITICAL

RACK

Rack item	Status / severity	Owner	Evidence	Corrective action
-----------	-------------------	-------	----------	-------------------

Execution tip: Bracing and protection components help racks resist operational loads and forklift contact. Missing or damaged guards should not become a substitute for investigating repeated...

5. Load-capacity information, rack configuration, product weight, pallet type, beam levels, and overload control

25

Verify rack load-capacity or configuration information required by the approved storage-system programme is present, legible, and associated with the correct rack or bay.

CRITICAL

RACK

Rack item	Status / severity	Owner	Evidence	Corrective action
-----------	-------------------	-------	----------	-------------------

Execution tip: OSHA's warehousing guidance says rack load capacities should not be exceeded. Use the approved rack design, manufacturer, or engineer data - not a generic load limit.

26

Check current pallet, unit-load, shelf, or beam-level weights do not exceed the approved capacity for the rack configuration in use.

CRITICAL

RACK

Rack item	Status / severity	Owner	Evidence	Corrective action
-----------	-------------------	-------	----------	-------------------

Execution tip: OSHA's warehousing guidance says rack load capacities should not be exceeded. Use the approved rack design, manufacturer, or engineer data - not a generic load limit.

27

Confirm changes in pallet dimensions, product density, load weight, beam spacing, shelf type, or handling equipment have been reviewed before continuing normal rack use.

CRITICAL

RACK

Rack item	Status / severity	Owner	Evidence	Corrective action
-----------	-------------------	-------	----------	-------------------

Execution tip: OSHA's warehousing guidance says rack load capacities should not be exceeded. Use the approved rack design, manufacturer, or engineer data - not a generic load limit.

28

Check heavy loads are stored at levels and positions consistent with the approved rack design and warehouse storage plan.

CRITICAL

RACK

Acceptable

Needs action

Isolate

LIVE PHOTO | Add

Execution tip: OSHA's warehousing guidance says rack load capacities should not be exceeded. Use the approved rack design, manufacturer, or engineer data - not a generic load limit.

29

Inspect mixed loads, nonstandard pallets, oversized goods, concentrated point loads, long loads, or unusual storage arrangements for compatibility with the approved rack system.

CRITICAL

RACK

Acceptable

Needs action

Isolate

LIVE PHOTO | Add

Execution tip: OSHA's warehousing guidance says rack load capacities should not be exceeded. Use the approved rack design, manufacturer, or engineer data - not a generic load limit.

30

Escalate unknown rack capacity, evidence of overload, unapproved configuration change, loads outside the design envelope, or storage practices that could exceed safe rack performance.

CRITICAL

RACK

Rack item	Status / severity	Owner	Evidence	Corrective action
-----------	-------------------	-------	----------	-------------------

Execution tip: OSHA's warehousing guidance says rack load capacities should not be exceeded. Use the approved rack design, manufacturer, or engineer data - not a generic load limit.

6. Pallet condition, load placement, pallet engagement, overhang, double-deep positions, falling-object risk, and unit-load stability

31

Inspect pallets stored on racks for broken boards, split blocks, severe deformation, missing components, protruding nails, contamination, or other unsafe condition.

CRITICAL

RACK

Acceptable

Needs action

Isolate

LIVE PHOTO | Add

Execution tip: A rack can be structurally sound while the stored pallet or unit load is unsafe. Inspect pallet condition, support, load stability, overhang, and placement together.

32

Verify pallets and loads are fully supported by the intended beams, supports, decking, or rails and are not precariously positioned or partially engaged.

CRITICAL

RACK

Acceptable

Needs action

Isolate

LIVE PHOTO | Add

Execution tip: A rack can be structurally sound while the stored pallet or unit load is unsafe. Inspect pallet condition, support, load stability, overhang, and placement together.

33

Check pallet overhang, skew, off-center placement, leaning loads, broken packaging, loose cartons, and unstable stacking do not create falling-object risk.

CRITICAL

RACK

Acceptable

Needs action

Isolate

LIVE PHOTO | Add

Execution tip: A rack can be structurally sound while the stored pallet or unit load is unsafe. Inspect pallet condition, support, load stability, overhang, and placement together.

34

Inspect back-to-back, double-deep, flow-rack, push-back, or other deeper storage positions for correct pallet engagement and no uncontrolled load migration.

CRITICAL

RACK

Acceptable

Needs action

Isolate

LIVE PHOTO | Add

Execution tip: A rack can be structurally sound while the stored pallet or unit load is unsafe. Inspect pallet condition, support, load stability, overhang, and placement together.

35

Check damaged, leaking, leaning, or unstable unit loads are removed, restacked, overpacked, or otherwise controlled before remaining in rack storage.

CRITICAL

RACK

Rack item	Status / severity	Owner	Evidence	Corrective action
-----------	-------------------	-------	----------	-------------------

Execution tip: A rack can be structurally sound while the stored pallet or unit load is unsafe. Inspect pallet condition, support, load stability, overhang, and placement together.

36

Escalate failed pallets, partially supported loads, unstable unit loads, dangerous overhang, leaning stock, or conditions likely to produce a dropped or falling load.

CRITICAL

RACK

Rack item	Status / severity	Owner	Evidence	Corrective action
-----------	-------------------	-------	----------	-------------------

Execution tip: A rack can be structurally sound while the stored pallet or unit load is unsafe. Inspect pallet condition, support, load stability, overhang, and placement together.

7. Aisles, rack clearances, forklift routes, pedestrian interfaces, floor condition, markings, and access around rack systems

37

Inspect rack aisles, cross-aisles, pick aisles, pedestrian routes, forklift approaches, end turns, and intersections for pallets, stock, waste, or equipment obstructing safe movement.

CRITICAL

RACK

Acceptable

Needs action

Isolate

LIVE PHOTO | Add

Execution tip: OSHA 1910.176 requires sufficient safe clearances where mechanical handling equipment is used and requires aisles and passageways to remain clear and in good repair.

38

Verify material-handling routes have sufficient safe clearance for the approved forklifts, reach trucks, pallet dimensions, rack geometry, turning movements, and doorways.

CRITICAL

RACK

Rack item	Status / severity	Owner	Evidence	Corrective action
-----------	-------------------	-------	----------	-------------------

Execution tip: OSHA 1910.176 requires sufficient safe clearances where mechanical handling equipment is used and requires aisles and passageways to remain clear and in good repair.

39

Check permanent aisle and passageway markings are visible and temporary stock has not encroached into defined traffic or pedestrian space.

CRITICAL

RACK

Acceptable

Needs action

Isolate

LIVE PHOTO | Add

Execution tip: OSHA 1910.176 requires sufficient safe clearances where mechanical handling equipment is used and requires aisles and passageways to remain clear and in good repair.

40

Inspect floors near rack uprights, aisle ends, wheel paths, staging zones, and narrow aisles for potholes, broken slabs, loose debris, spills, or uneven surfaces affecting vehicle stability.

CRITICAL

RACK

Acceptable

Needs action

Isolate

LIVE PHOTO | Add

Execution tip: OSHA 1910.176 requires sufficient safe clearances where mechanical handling equipment is used and requires aisles and passageways to remain clear and in good repair.

41

Check pedestrian crossings, rack-end visibility, mirrors, barriers, warning markings, and traffic controls remain effective around rack aisles where required.

CRITICAL

RACK

Acceptable

Needs action

Isolate

LIVE PHOTO | Add

Execution tip: OSHA 1910.176 requires sufficient safe clearances where mechanical handling equipment is used and requires aisles and passageways to remain clear and in good repair.

42

Escalate blocked aisles, unsafe rack clearances, severe floor defects, poor sight lines, or conditions that increase rack-strike, collision, or pedestrian risk.

CRITICAL

RACK

Rack item	Status / severity	Owner	Evidence	Corrective action
-----------	-------------------	-------	----------	-------------------

Execution tip: OSHA 1910.176 requires sufficient safe clearances where mechanical handling equipment is used and requires aisles and passageways to remain clear and in good repair.

8. Rack impact reporting, damaged-bay isolation, unloading, repair authorization, temporary controls, and repair quality

43

Confirm forklift, pallet, load, or equipment impacts to rack systems are reported through the approved incident or rack-damage process.

CRITICAL

RACK

Rack item	Status / severity	Owner	Evidence	Corrective action
-----------	-------------------	-------	----------	-------------------

Execution tip: OSHA's warehousing guidance says damaged racking should be isolated immediately. Rack repair methods should follow approved manufacturer, engineer, or specialist criteria...

44

Verify significantly damaged rack bays, frames, beams, or locations are isolated or otherwise controlled immediately to prevent continued loading or exposure.

CRITICAL

RACK

Acceptable

Needs action

Isolate

LIVE PHOTO | Add

Execution tip: OSHA's warehousing guidance says damaged racking should be isolated immediately. Rack repair methods should follow approved manufacturer, engineer, or specialist criteria...

45

Check unloading or load-removal decisions are made in a controlled sequence that does not increase instability or expose workers to falling materials.

CRITICAL

RACK

Rack item	Status / severity	Owner	Evidence	Corrective action
-----------	-------------------	-------	----------	-------------------

Execution tip: OSHA's warehousing guidance says damaged racking should be isolated immediately. Rack repair methods should follow approved manufacturer, engineer, or specialist criteria...

46

Verify temporary controls such as barriers, bay closure, aisle restriction, warning signs, alternate picking locations, or equipment-route changes remain in place until correction is verified.

CRITICAL

RACK

Acceptable

Needs action

Isolate

LIVE PHOTO | Add

Execution tip: OSHA's warehousing guidance says damaged racking should be isolated immediately. Rack repair methods should follow approved manufacturer, engineer, or specialist criteria...

47

Confirm rack repairs, replacement members, welding, splicing, reinforcement, anchors, or structural changes are authorized by the appropriate manufacturer, engineer, or approved rack specialist.

CRITICAL

RACK

Rack item	Status / severity	Owner	Evidence	Corrective action
-----------	-------------------	-------	----------	-------------------

Execution tip: OSHA's warehousing guidance says damaged racking should be isolated immediately. Rack repair methods should follow approved manufacturer, engineer, or specialist criteria...

48

Escalate improvised rack repairs, continued use of isolated damage, unauthorized welding or drilling, incomplete unloading, or repairs that have not been verified before reuse.

CRITICAL

RACK

Rack item	Status / severity	Owner	Evidence	Corrective action
-----------	-------------------	-------	----------	-------------------

Execution tip: OSHA's warehousing guidance says damaged racking should be isolated immediately. Rack repair methods should follow approved manufacturer, engineer, or specialist criteria...

9. Housekeeping, fire and emergency access, sprinkler clearance, electrical access, lighting, corrosion, and environmental condition

49

Check storage beneath and around racks does not obstruct exits, emergency routes, fire extinguishers, hose equipment, sprinkler controls, alarm points, or emergency equipment.

CRITICAL

RACK

Acceptable

Needs action

Isolate

LIVE PHOTO | Add

Execution tip: Rack safety depends on the surrounding environment. Keep emergency access clear and use site-specific fire, sprinkler, electrical, environmental, and corrosion criteria rather than...

50

Verify stored loads maintain the required clearance from sprinklers, smoke detection, ceiling systems, lights, or other protected features under the approved fire-protection design.

CRITICAL

RACK

Rack item	Status / severity	Owner	Evidence	Corrective action
-----------	-------------------	-------	----------	-------------------

Execution tip: Rack safety depends on the surrounding environment. Keep emergency access clear and use site-specific fire, sprinkler, electrical, environmental, and corrosion criteria rather than...

51

Check electrical panels, disconnects, switchgear, chargers, emergency shutoffs, and service areas near rack systems remain accessible and are not used as storage locations.

CRITICAL

RACK

Acceptable

Needs action

Isolate

LIVE PHOTO | Add

Execution tip: Rack safety depends on the surrounding environment. Keep emergency access clear and use site-specific fire, sprinkler, electrical, environmental, and corrosion criteria rather than...

52

Inspect rack components for significant corrosion, chemical attack, water exposure, freezer or condensation damage, impact-related coating loss, or other environmental deterioration.

CRITICAL

RACK

Acceptable

Needs action

Isolate

LIVE PHOTO | Add

Execution tip: Rack safety depends on the surrounding environment. Keep emergency access clear and use site-specific fire, sprinkler, electrical, environmental, and corrosion criteria rather than...

53

Check rack aisles and storage areas are free from broken pallets, loose wrapping, waste, debris, oil, water, pest-harborage material, and other housekeeping hazards.

CRITICAL

RACK

Acceptable

Needs action

Isolate

LIVE PHOTO | Add

Execution tip: Rack safety depends on the surrounding environment. Keep emergency access clear and use site-specific fire, sprinkler, electrical, environmental, and corrosion criteria rather than...

54

Escalate blocked emergency access, compromised required clearances, severe corrosion, active chemical or water damage, or housekeeping conditions that materially affect rack or worker safety.

CRITICAL

RACK

Rack item	Status / severity	Owner	Evidence	Corrective action
-----------	-------------------	-------	----------	-------------------

Execution tip: Rack safety depends on the surrounding environment. Keep emergency access clear and use site-specific fire, sprinkler, electrical, environmental, and corrosion criteria rather than...

10. Defect classification, recurring impact trends, corrective actions, reinspection, return to service, and final sign-off

55

Classify findings by upright or frame, beam, connector or locking device, bracing, anchor or floor, rack protection, load capacity, pallet or load placement, aisle interface, repair, or other approved category.

RACK

Rack item	Status / severity	Owner	Evidence	Corrective action
-----------	-------------------	-------	----------	-------------------

Execution tip: Do not close a rack finding because a work order exists. Reinspect the physical rack, repaired components, load configuration, protection, and surrounding aisle before returning the...

56

Prioritize findings using potential rack collapse, falling-object exposure, forklift or pedestrian exposure, load weight, damage recurrence, affected bays, and repair urgency.

CRITICAL

RACK

Rack item	Status / severity	Owner	Evidence	Corrective action
-----------	-------------------	-------	----------	-------------------

Execution tip: Do not close a rack finding because a work order exists. Reinspect the physical rack, repaired components, load configuration, protection, and surrounding aisle before returning the...

57

Create corrective actions with named owners, due dates, immediate controls, unloading requirements, repair or replacement scope, specialist review, evidence expectations, and reinspection criteria.

CRITICAL

RACK

Rack item	Status / severity	Owner	Evidence	Corrective action
-----------	-------------------	-------	----------	-------------------

Execution tip: Do not close a rack finding because a work order exists. Reinspect the physical rack, repaired components, load configuration, protection, and surrounding aisle before returning the...

58

Review repeated forklift strikes, damaged guards, bent uprights, beam impacts, pallet-placement issues, narrow-aisle conflicts, and recurring damaged locations for systemic causes.

CRITICAL

RACK

Rack item	Status / severity	Owner	Evidence	Corrective action
-----------	-------------------	-------	----------	-------------------

Execution tip: Do not close a rack finding because a work order exists. Reinspect the physical rack, repaired components, load configuration, protection, and surrounding aisle before returning the...

59

Reinspect repaired or replaced components, anchors, guards, beam locks, bracing, load configuration, aisle condition, and removed temporary controls before reopening the location.

CRITICAL

RACK

Rack item	Status / severity	Owner	Evidence	Corrective action
-----------	-------------------	-------	----------	-------------------

Execution tip: Do not close a rack finding because a work order exists. Reinspect the physical rack, repaired components, load configuration, protection, and surrounding aisle before returning the...

60

Record final rack-safety status, isolated bays, critical open damage, specialist-assessment status, overdue actions, next inspection date, inspector, warehouse owner, safety owner, and management approval.

CRITICAL

RACK

FINAL STATUS | Enter

WAREHOUSE OWNER | Enter

SAFETY OWNER | Enter

MANAGEMENT APPROVAL | Enter

Execution tip: Do not close a rack finding because a work order exists. Reinspect the physical rack, repaired components, load configuration, protection, and surrounding aisle before returning the...